



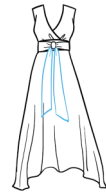
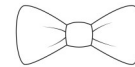
3 Keys to Success in CK Barcode Label Application

• Time



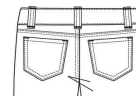
**LIGHT GARMENTS
 or FABRICS**

8 Seconds
 10 Seconds (w/out bottom heat)



HEAVY GARMENTS

10 Seconds
 12 Seconds (w/out bottom heat)



• Temperature



TOP HEAT
 400°-410° F 204°-210° C

BOTTOM HEAT
 330°-350° F 165°-176° C



• Pressure

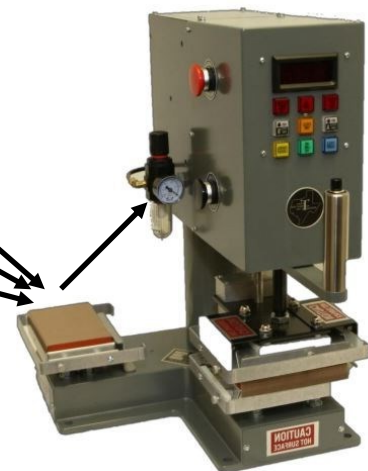


2" x 4" PLATEN
 25 - 30 psi

3" x 5" PLATEN
 50 - 60 psi

4" x 6" PLATEN
 70 - 85 psi

3-1/4" x 5" GOOSENECK
 55 - 65 psi



Note that labels must be applied to a smooth, flat surface. Don't apply over seams, stitching, etc.)

For more information on application, heat seal machine settings, trouble shooting:
 see our website ipc-tags.com and click on 'Resources and Links' and then click on 'Application Specs for CK Labels'.

For ordering labels, prices, or more information contact Amber@ipc-tags.com

Customer Service: 817-714-8400 • Order Fax: (817) 887-1725 • Corporate (972) 822-0934